



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-822-011
Job Sheet 166838-A



Part No: D350-822-011

Job Qty: 1 ea

Part Name: PA100 PUREair System for AS350/EC130



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/17/17	11/17/17	0.00	0.00	Start up container	
110	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging1	
120	QC	1 pcs	11/17/17	11/17/17	0.00	0.00	QC4	Smb
125	Outsource	1 pcs	11/17/17	11/17/17	0.00	0.00	Outsource10	
128	DC	1 pcs	11/17/17	11/17/17	0.00	0.00	DC	17-11-10 JH
130	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3	Smb
140	QC21-FG	1 Ea	11/17/17	11/17/17	0.00	0.00	QC21	DAS NOV 1 2017

Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO _____ (Send copy of PO to Pall
Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O _____ according to sales price see
Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in
order to close work order.

128 - Photocopy bluefile & type labels per PPP D350-822-011 CHG002

130 - Identify and pack for shipping as per PPP D350-822-011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	23350CA050 500777	(2)	67	0	0
	650.0401 PK 8155162	(1)	18	0	0
	5007728 - 8411999000 QTS2100180	(1)	0	0	0
	9752018044 5007727	(1)	12	0	0
	9945000120 5007726	(1)	10	0	0
	AN821-12J 5007725	(2)	27	0	0
	AN929-12J 5007724	(1)	13	0	0
	BS4320-A5 5007533	(56)	454	0	0
	D4925-041 5007720	(1)	11	0	0
	D4931-1 5007717	(1)	17	0	0
	D4931-3 5007713	(1)	9	0	0
	D4931-5 5007712	(1)	6	0	0
	D4935-1 5007707	(6)	40	0	0
	D4943-1 5007706	(1)	38	0	0
	D4961-041 5007705	(1)	9	0	0
	D4961-043 4158818	(1)	8	0	0
	D5079-1 4161492	(2)	16	0	0
	D5090-041 5007688	(1)	8	0	0
	D5105-1 5007687	(2)	17	0	0

	D5110-1	5007686	1	11	0	0
	D5179-1	5007684	2	19	0	0
	D5179-3	5007683	2	18	0	0
	D5194-1	5007682	2	9	0	0
	D5208-041	5007675	3	26	0	0
	EN3686-050016	5007672	2	35	0	0
	LN29985-A05	5007534	15	50	0	0
5008361	LN9038-05012	5007651	32 +4	183	0	0
	LN9038-05018	5007531	56	340	0	0
	LN9038-05040	5007650	1	43	0	0
5008362	LN9348-05	5007648	26 +4	438	0	0
	MS20426AD3-3	5007537	40	594	0	0
	MS20470AD3-4	5007642	18	7,337	0	0
	MS21919WCH12	5007639	1	18	0	0
	MS9592-138	5007636	1	120	0	0
x 8 5008350	NAS1149D0332J	5007632	58 +8	1,532	0	0
	NAS43DD3-64	5007626	1	28	0	0
	QB21304	5007529	1	11	0	0
	QB21308	5007528	1	7	0	0
	QB21310	5007527	1	8	0	0
	QR10616	5007525	1	5	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S007739



PA100 PUREair System for AS350/EC130

PART NO: D350-822-011
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

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Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/08/17

Job No: 166838-A

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
66	66	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
30	30	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

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Revision: G

Date: 17.06.20

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